Weardale Blast Furnace Statistics for 1850s

This document comprises parts of the Geological Survey Mineral Statistics relating to blast furnaces in Weardale in the 1850s. It includes the blast furnaces at Stanhope, Tow Law and Witton Park, using Mineral Statistics published between 1855 and 1860, with records for 1854 to 1859. For later years see "Weardale Blast Furnace Statistics for 1860s", "Weardale Blast Furnace Statistics for 1870s" and "Weardale Blast Furnace Statistics for 1880s".

The statistics record number of blast furnaces, number in blast and some information about tonnages of iron ore supplied to those furnaces and where it came from.

The Mineral Statistics are available on-line on the British Geological Survey website, with an index to the annual reports at:

 $\frac{https://webapps.bgs.ac.uk/data/publications/pubs.cfc?method=listResults\&topic=EM\&series=UM\&subseries=NB\&pageSize=100$

These pages are from "Memoirs of the Geological Survey of Great Britain (Mining Records)". This is a series of memoirs on the mineral statistics of Great Britain and Ireland starting for year 1853-54 and running to 1859. They were compiled by the Mining Records Office, which was a component part of the early Survey. The records were produced by Robert Hunt.

Records of iron ore production and blast furnaces were first produced for 1854, published in 1855.

Prior to the start of this series mining statistics were published in: "Memoirs of the Geological Survey of Great Britain and of the Museum of Practical Geology Volume II part II". This was followed by "Records of the School of Mines and of Science Applied to the Arts Volume 1. Part 4". which had a section entitled "Statistics of the produce of copper, tin, lead and silver from the mines of the United Kingdom, with the exports and imports of these metals for 1848 to 1852 inclusive". These records do not include iron.

Records for 1860 and following years are in the "Mineral Statistics of the United Kingdom of Great Britain and Ireland". These are often known as "Hunts Mineral Statistics" after Robert Hunt who led a team in their compilation within the Geological Survey. They were published between 1860 and 1881 when responsibility for the Mining Records Office passed to the Mines Department of the Home Office and statistics were issued as Parliamentary Papers.

Mineral Statistics for 1854, pub 1855

from http://pubs.bgs.ac.uk/publications.html?pubID=B02447

MEMOIRS

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MINING RECORDS.

MINERAL STATISTICS OF THE UNITED KINGDOM OF GREAT BRITAIN AND IRELAND FOR 1853 AND 1854.

BY

ROBERT HUNT, F.R.S. KEEPER OF MINING RECORDS.

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Sub-title for 1854, pub 1855

MINERAL STATISTICS

FOR

1853 and 1854;

EMBRACING THE PRODUCE OF

TIN, COPPER, LEAD, AND SILVER,

FOR BOTH YEARS,

OF

IRON; COALS, AND OTHER MINERALS for 1854,

THE

EXPORTS AND IMPORTS,

THE POPULATION EMPLOYED,

AND A

LIST OF THE COLLIERIES OF THE UNITED KINGDOM.

BY

ROBERT HUNT, F.R.S.,

KEEPER OF MINING RECORDS.

Weardale blast furnaces in 1854, pub 1855

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1854.

COAL AND IRON.

IRON FURNACES IN GREAT BRITAIN IN 1854.

ENGLAND and WALES.

	Name of Works.	Owners.	Furnaces built.	Furnaces in blast.	No. in Distric in blast
	No	RTHUMBERLAND AND DURHA	м,		
1	Bedlington	Bedlington Iron Company	2	2	
2	Birtley	Birtley Iron Company -	3	2	
3	Clarence	Bell Brothers	3	3	
4	Consett	Derwent Iron Company -	7	5	
5	Crookhall	Do	7	6	
6	Darlington	South Durham Iron Com-	2	2	
7	Eston	Bolchow and Vaughan -	6	6	
8	Do	Elwen and Company -	2	2	
9	Do	B. Samuelson	2	2	
10	Felling	H.L. Pattinson and Co	2	2	
11	Hareshaw	Hareshaw Iron Company	3		
12	Lemington	Tyne Iron Company -	2	2	
13	Middlesbro'	Bolchow, Vaughan, and Company	3	3	
14	Do	Gilkes, Wilson, Leatham, and Company	4	4	
15	Ormsby -	Cochrane and Company -	4	2	
16	Stanhope	Weardale Iron Company -	1		
17	Towlaw	Do	6	4	
18	Stockton	Stockton Iron Company*	3		
19	Shotley Bridge, Bradley	Jno. Richardson and Co	4	4	
20	Walker	Losh, Wilson, and Bell	5	4	
21	Wallsend	J. Carr and Company -	2	2	
22	Witton Park -	Bolchow and Vaughan -	4		
23	Wylam	Bell Brothers	1	1	
			78	59	59
		YORKSHIRE,			
1	Beirley	Hird, Dawson, and Hardy	4	3	
2	Bowling	Sturge and Company -	5	4	
3	Chapeltown	Newton, Chambers, and Co.	2		
4	Elsecar	Dawes and Company -	3	1	
5	Farnley	Armitage and Company -			
6	Glasshouse		1		
7	Holmes	Saml, Beale and Company	2	2	
8	Leather and Co				
9	Low Moor	Hird, Dawson, and Hardy	.5	5	
10	Milton	Dawes and Company -	2	2	
11	Parkgate	Saml, Beale and Company	1	1	
12	Shelf				
13	Thorncliffe	Newton, Chambers, and Co.	3	2	
14	Wosbro' Dale -	Field, Cooper, and Co	1	1	
			28	21	21

^{*} Building.

Mineral Statistics for 1855, pub 1856

from http://pubs.bgs.ac.uk/publications.html?pubID=B02448

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1856.

Weardale blast furnaces in 1855, pub 1856

38

IRON MANUFACTURE RETURNS.

IRON MANUFACTURE.

ENGLAND.

NORTHUMBERLAND & DURHAM.

The Iron Ores to supply the furnaces in this district are derived principally from the Carboniferous Limestone districts of Weardale and Haydon Bridge, from the western edge of the Durham and Northumberland Coal field, and from the Lias fornations at Cleveland. (See The Iron of Great Britain, Part I. Memoirs of the Geological Syrvey, General Description by W.W. Smyth, M.A.) Iron Ores are also brought from Scotland, the West Riding of Yorkshire, and Cumberland.

BLAST FURNACES.

No.	Names of Works.	Owners.	No of Furnaces.	Furnaces in blast.	Furnaces in blast in District.
		NORTHUMBERLAND.			
1	Bedlington	Bedlington Iron Company -	2	0	
2	Hareshaw	Hareshaw Iron Company -	3	0	
3	Leamington -	Tyne Iron Company -	2	2	
4	Walker	Losh, Wilson & Bell -	5	4	1
5	Wallsend or Tyne Main -	J. Carr & Company	2	2	
6	Wylam	Bell, Brothers	1	1	9
1	Auckland	DURHAM.	4*	0	
2	Birtley	Birtley Iron Company -	3	2	
3	Clarence	Bell Brothers	3	3	
4	Consett	Derwent Iron Company -	7	6	
5	Crook Hall	Do	7	6	l
6	Darlington -	H. Pease & Company -	2	2	
7	Felling	H. L. Pattinson & Co	2	2	
8	Norton	Warners, Lucas and Barrett	2*	0	
9	Shotley Bridge or Bradley	Jno. Richardson and Co	4	4	
10	Stanhope	Weardale Iron Company -	1	0	
11	Stockton	Holdsworth, Bennington, Byers, & Co.	3	1	
12	Towlaw	Weardale Iron Company -	5	4	
13	Witton Park & Etherle	Bolehow & Vaughan -	4	4	34

^{*} Furnaces building in 1855.

Durham iron ore record (p.37) in 1855, pub 1856

IRON ORE RETURNS.

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No.	COUNTY.	District or Mine.	Character of Iron Ore.	Quantity in Tons.
		Brought for	ward	3,062,189
8	DERBYSHIRE.	Sundry Iron Beds -	Argillaceous Carbonate, &c.	409,500
9	YORKSHIRE. West Riding.	Ditto	Ditto	255,000
	YORKSHIRE.	Valley of the Esk and Pickering.	Carbonate and Oxide	55,000
	North Riding.	Coast N. of Whitby - Cleveland District -	Carbonate Ditto	50,00 0 8 65,300
10	NORTHUMBERLAND AND	Weardale Alston	Argillaceous,	
	DURHAM.	Haydon Bridge Tyne District	Carbonate, }	185,000
11	CUMBERLAND.	Whitehaven	Hæmatite	200,788
12	LANGASHIRE.	Ulverstone -	Ditto	336,828
13	NORTH WALES.	Carnarvonshire Flintshire	Ditto	1,320
		Denbighshire	Argillaceous Car-	64,500
14	SOUTH WALES.	Anthracite District -	Argillaceous Car- bonate}	160,500
15	Do.	Bituminous District -	Argillaceous Car- bonate}	1,505,000
16	SCOTLAND.	Coal Measure Districts generally.	Argillaceous Car- bonates and Black Band	2,400,000
17	IRELAND.	Wicklow	Hæmatite	576
18	ISLE OF MAN.	Douglas, &c	Hæmatite	2,240
200000				9,553,741

Mineral Statistics for 1856, pub 1857

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Weardale blast furnaces in 1856, pub 1857

52

IRON MANUFACTURE RETURNS.

DURHAM - continued.

No.	Names of Works.	Owners.	Furnaces built.	Furnaces in blast.	Furnaces in blast in District.
		Brought forward -	45	32	8
8	Shotley Bridge or Bradley	Jno. Richardson & Co	4	4	
9	Stanhope	Weardale Iron Company -	1	0	
10	Stockton	Holdsworth, Bennington, Byers, & Co.	3	3	
11	Towlaw	Weardale Iron Company -	5	4	
12	Washington	Washington Iron Company	1	1	
13	Witton Park & Etherley	Bolchow & Vaughan -	4	4	
14	Wear	Bells, Hawks & Company -	1*	0	40
		Total	46	40	48

* Furnace building.

PIG IRON.

Total produce of Northumberland - 62,120 Tons. DURHAM

YORKSHIRE.

The North Riding or Cleveland District.

TOTAL NUMBER OF FURNACES IN BLAST, 23.

Νo.	Names of	Works		Owners.	Furnaces built.	Furnaces in blast.	Furnaces in blast in District.
1	Cleveland		-	T. L. Elwon and Company -	3	3	
2	Eston	-		Bolchow and Vaughan -	6	6	
3	Middlesbro'			Ditto	3	3	
4	Ormeshy	-	-	Cochrane and Company -	4	4	
5	South Bank		-	B. Samuelson and Company	3	3	
6	Tees			Gilkes, Wilson and Co	4	4	
7*	Jarrow -	-	-	Palmer and Co	2	0	
8*	Wreck Hill	-	-	Victoria Iron Works Co	2	0	
9*	Tees Side, or bro', New		les-	Snowdon and Hopkins -	2	0	
10*	Beckhole	-	-	Whitby Iron Company -	2	0	
i			- (4	Total	31	23	23

* Neither of these Companies have their works completed.

Durham iron ore record (p.49) in 1856, pub 1857

IRON ORE RETURNS.

No.	COUNTY.	District or Mine.	Character of Iron Ore.	Quantity in Tons.
		Brought for	ward	270,228
10	WARWICKSHIRE.	Charity Works - Hawksbury - Victoria Colliery - Sow Works, &c. &c	Argillaceous Car-}	48,000
11	STAFFORDSHIRE, }	Froghall, &c	Carbonate, &c	520,000
12	STAFFORDSHIRE, SOUTH, and WORGESTERSHIRE.	Coal Measures generally	ArgillaceousCarbonate	2,205,000
13	SHROPSHIRE.	Ditto	Ditto	335,700
14	DERBYSHIRE.	Sundry Iron Beds -	Ditto	392,400
15	YORKSHIRE, West Riding.	Leeds District, 42,600 Sundry do. 199,500	Ditto	242,100
	YORKSHIRE, 7	Cleveland District -	Carbonate and Oxide	1,093,253
	North Riding.	Esk Valley	Ditto	48,000
		Coast of Cleveland & \ sundry Quantities -	Ditto	56,164
16	NORTHUMBERLAND	Weardale7	Argillaceous 7	
	AND	Alston	Carbonate	
	DURHAM.	Haydon Bridge - Coal Measures of the	& Spathose	495,500
17	GUMBERLAND.	District J Whitehaven	OreJ Hæmatite	259,167
1	OUMBERCAND.	Alston Moor	Do. and Hydrated Oxide	8,089
18	LANGASHIRE.	Ulverstone	Hæmatite	464,853
19	NORTH WALES.	Carnarvonshire Flintshire	Ditto	2,550
		Denbighshire	Argillaceous Car-	65,914
20	SOUTH WALES.	Anthracite Districts -	Ditto	156,700
21	Do.	Bituminous District -	Ditto	1,628,000
22	SCOTLAND.	All the districts	Ditto, &c	2,201,250
23	IRELAND.	Ballymurtagh	Oxide of Iron	441
24	ISLE OF MAN.	Douglas, &c	Hæmatite	Nil.
		Total Iron C	re Produce	10,483,309
		Douglas, &c	Hæmatite	_

Durham iron ore record (p.60) in 1856, pub 1857

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IRON MANUFACTURE RETURNS.

BLAST FURNACES.

TOTAL NUMBER OF FURNACES IN BLAST, 3.

No.	Names of Works		Owners.	Furnaces built.	Furnaces in blast,	Furnaces in blast in District-
1	Cleator Moor -	•	Whitchaven Hæmatite Iron Company.	4	3	
2	Duddon -	-	Harrison, Ainslie & Co	. 1	0	
3	Seaton*	-	S. W. Smith & Co	2	0	
4	Harrington* -	-	C. H. Plevins	1	0	
-	7		Total -	8	3	3

^{*} Works not completed.

PIG IRON.

The total produce of Pig Iron from the Hæmatite Ore Furnaces of Lancashire and Cumberland was - 25,530 Tons.

STATEMENT of IRON ORE conveyed over the NORTH EASTERN RAILWAY during the Year 1856.

Fro	m		ני	o.			Weigl eac Distr	h	Tota Weig	
Northumberlan trict of Ne Carlisle Rail	wcastle		Newcastle Dist Wallsend Shotley Birtley	riet, - -		Cwts. 10 13 0	Tons.	Cwts.	Tons.	
Whitby Distric	t -	-	Newcastle Dist Conside	rict -	viz.— 608	5	608	5		
Ditto	-	-	Darlington Dis Darlington		t, viz.—		101	. 9		
Ditto	•	-	Stockton Distri Stockton Middlesbro	-	104	18 1	885	i 19		
Ditto	-	-	Whitby Distric	30	iz.— 56,352	19	56,352	19		
			Carrie	l fo	rward	_	_	-	10,519	3

Durham iron ore record (p.61) in 1856, pub 1857

IRON MANUFACTURE RETURNS.

61

STATEMENT of IRON ORE, &c .- continued.

From	То	Weight to each District.	Total Weight.
Whitby District—cont	Tons. Cwt Brought forward Midland District, viz.—	s. Tons. Cwts.	Tons. Cwts 10,519 3
	Liversedge - 322 1	1	
	Masbro' - 61 4		
	Great Bridge 50 0	433 5	58,381 17
Cleveland District, viâ	Newcastle District, viz		
Stockton and Darlington	Washington - 4,297 14		
Railway.	Wyland - 8,394 2		
	Felling - 55,355 7	68,047 3	
Ditto	Hartlepool District, viz.—		
2.110	Port Clarence 429 0		
	Norton - 8,409 19	8,838 19	
Ditto	Stockton District, viz.—		
Ditto	Stockton District, viz.— Stockton - 67,359 5	67,359 5	144,245 7
Whitehaven Ore	Newcastle District, viz.—	,	
wintenaven Ore	Wallsend - 1,846 5		
	Consett - 11,828 3		
	Birtly 1,026 18		
	Shotley - 169 6	14,870 12	
29		11,010 12	
Ditto -	Darlington District, viz.—		
	Darlington - 1,783 3	1,783 3	
Ditto	Stockton District, viz		
	Middlesbro' - 7,524 3		
	Stockton - 1,339 4	8,863 7	25,517 2
Ulverstone Ore, viâ More-	Stockton District, viz		
combe.	Cargo Fleet - 424 9	1 1	
	Middlesbro' - 2,777 8		
	Port Clarence - 465 4		
	Stockton - 19 2	1	
	Eston Junction 65 4	3,751 7	
Ditto	Hartlepool District, viz.—		
2.110	West Hartlepool 125 7	. 125 7	
1	Carried forward -		238,663 9
		1	

Durham iron ore record (p.62) in 1856, pub 1857

62

IRON MANUFACTURE RETURNS.

STATEMENT of IRON ORE, &c .- continued.

From	То	Weight to each District.	Total Weight.
***************************************	Tons. Cwts. Brought forward -	Tons. Cwts.	Tons. Cwts. 238,663 9
Ulverstone Ore, viâ More- combe—cont.	Darlington District, viz.— Etherley or Witton Park - 2,297 15		
	Towlaw 259 17	2,557 12	6,434 6
	Total quantity conveyed		245,097 15

SHROPSHIRE.

The quantity of Ironstone raised was 335,700 Tons.

BLAST FURNACES.

TOTAL NUMBER OF FURNACES IN BLAST, 27.

No.	Names of Works.	Owners.	Furnaces built.	Furnaces in blast.	Furnaces in blast in District.
1	Castle	Coalbrookdale Company	. 2	2	
2	Dark Lane	B. Botfield	. 2	2	İ
3	Horshays	Coalbrookdale Company	. 3	1	
4	Jerry, The	B. Botfield	2	. 1	
5	Ketley	The Ketley Company .	2	1	
6	Langley	Thomas Hinds & Co.	. 1	0	
7	Lawley	Coalbrookdale Company -	1	1	
8	Lightmoor	Do	2	1	
9	Lodge Wood -	Lilleshall Company	4	4	
10	Madeley Court -	W. O. Foster -	. 3	2	
11	Madeley Wood -	John Anstice	3	3	
2	Prior's Lee	Lilleshall Company -	4	4	
13	Stirchley Old Park -	B. Botfield	4	3	
14	·-	T. Holroyd & Co	2	2	
		Total	35	27	27

PIG IRON.

The total quantity of Iron made was - 109,722 Tons.

Mineral Statistics for 1857, pub 1858

from

https://www.google.co.uk/books/edition/Mineral Statistics of the United Kingdom/jrgMAAAAYAAJ

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Weardale blast furnaces in 1857, pub 1858

IRON MANUFACTURE RETURNS.

61

DURHAM-continued.

No.	Names of	f Wor	ks.	Owners.	Furnaces built.	Furnaces in blast.	Furnaces in blast in District.
				Brought forward -	27	23	
7	Felling		-	H. L. Pattinson and Co	2	2	i
8	Jarrow	-	-	Palmer and Co	4*	0	
9	Norton	•		Warner, Lucas, and Barrett	3	1	
0	Stanhope	•	-	Weardale Iron Company -	1	0	300
11	Stockton	-	-{	Holdsworth, Bennington, Byers, and Co	s	1	
12	Towlaw	-	-	Weardale Iron Company -	5	4	Ì
13	Washingto	n	-	Washington Iron Company -	1	0	
14	{ Witton }		and }	Bolckow and Vaughan -	4	4	
15	Wear	-	•	Bells, Hawkes, and Co	1	0	
			1	Total	51	35	35

Pig Iron.

Total produce of DURHAM -- 284,500 Tons.

YORKSHIRE.

The North Riding or CLEVELAND DISTRICT. TOTAL NUMBER OF FURNACES IN BLAST, 23.

No.	Names of Works		Owners.		Furnaces built.	Furnaces in blast.	Furnaces in blast in District.
1	Clay Lane -	-	Elwon and Co	-	2	0	
2	Cleveland -	-	Bolckow and Vaughan	-	3	3	
8	Eston -	-	Ditto	-	6	6	1
4	Middlesbro' -	-	Ditto	-	8	3	1
5	Ormsby -	- 1	Cochrane and Co	-	4	4	1
6	South Bank -	-	B. Samuelson and Co.	_	3	3	
7	Tees -	-	Gilkes, Wilson and Co.	-	. 5	4	
8	Wreck Hill -		Victoria Iron Works Co.+	-	2	0	1
9	Tees Side		Snowdon and Hopkins	-	2	0	
10	Beckhole -	-	Whitby Iron Company	-	2	0	
1					52	25‡	23

Durham iron ore record (p.59) in 1857, pub 1858

IRON ORE PRODUCE.

59

No.	COUNTY.	District or Mine.	Character of Iron Ore.	Quantity in Tons.
		Brought f	orward	257,834
9	WARWICKSHIRE.	Sundry Collieries -	Argillaceous Car-	40,000
10	STAFFORDSHIRE,	Froghall	Hydrated Oxide .	65,781
	NORTH.	Other places	Argillaceous Car- bonate calcined and uncalcined -	249,081
11	STAFFORDSHIRE, SOUTH.	Coal Measures generally	Ditto	1,350,000
12	SHROPSHIRE.	Ditto	Ditto	320,500
14	DERBYSHIRE.	Sundry Iron Beds -	Ditto	350,000
13	YORKSHIRE,	Coal Measures generally	Ditto	200,500
	WEST RIDING.	_		201,000
15	YORKSHIRE, NORTH RIDING.	Cleveland and Whitby -	Carbonate and Oxide	1,414,155
16 17	NORTHUMBERLAND AND DURHAM.	Weardale	Argillaceous Car- bonate and Spa- those, &c.	500,000
18	CUMBERLAND.	Whitehaven	Hæmatite	323,812
	140	Alston Moor	Do. and Hydrated }	10,113
19	LANCASHIRE.	Ulverstone	Hæmatite	592,390
20	NORTH WALES.	Carnarvonshire, &c	Ditto	80,000
		Flintshire (Gled-com.) -	Ditto	1,080
		Cwm Mountain -	Ditto	1,650
		Denbighshire	Argillaceous Car-	67,644
21	SOUTH WALES.	Anthracite Districts - Bituminous Do	Ditto}	1,013,941
		Llantrissant	Hæmatite	24,000
i		Wenvoe -	Ditto	300
22	SCOTLAND.	All the districts	Argillaceous Carbo- nate and Hæmatite	2,500,000
23	IRELAND.	Sundry Districts -	Spathose and Hy-drated Oxide -	1,000
	8)	Belfast District -	Black Band	2,000
		Total Iron	Ore Produce	9,573,281

There have been, especially towards the latter end of the year, some large parcels of iron ore imported.

^{*} Not completed.
† The works destroyed.
‡ In the month of December 1857 seven of these furnaces were put out of blast.

Durham iron ore record (p.63) in 1857, pub 1858

IRON MANUFACTURE RETURNS.

63

STATEMENT Of IRON ORE and IRON STONE conveyed over the North . EASTERN RAILWAY during the Year 1857.

This statement exhibits in the clearest manner the production and distribution of Iron Ore over every district embraced by the North Eastern Railway.

From	То	Weight to each District	Total Weight,
NORTHUMBERLAND, and District of Newcastle and Carlisle Railway.	Tons. Cv Newcastle District, viz.— Shotley Bridge	Tons, Cwts,	
WHITEY District	Stockton District, viz.— Middlesbro' -	1,178 17	
Ditto	Newcastle District, viz Consett	6,399 11	
Ditto	Whitby District, viz.— Whitby	59,043 6	
Ditto - CLEVELAND District, via STOCKTON AND DARLING- TON Railway.	Liversedge - 371 Elsecar - 787 Leeds - 265 Chapeltown - 170 Great Bridge - 5 Clay Cross - 90 Newcastle District, viz.— Washington - 12,708 Felling - 41,543	2 12 5 13 3 4 11 0 7,562 10 2 0	74,184 4
Ditto	Darlington District, viz	11 72,318 7	
Ditto	Darlington - Stockton District, viz.— Norton 28,067	7 11 10	
	Stockton 11,193	3 39,200 10	111,590 7
CLEVELAND District, viâ NORTH YORKSHIRE and CLEVELAND Railway.	Stockton District, viz.— Stockton	- 12,118 17	12,118 17
	Carried forward		208,150 3

Durham iron ore record (p.64) in 1857, pub 1858 64 IRON MANUFACTURE RETURNS.

STATEMENT of IRON ORE and IRONSTONE, &c .- continued.

From		To Weight to each District.
		Tons, Cwts. Tons, Cwts. Tons, Cwt 208,150 3
NEWCASTLE District	-	Newcastle District, viz.—
		Birtley - 165 0
		Consett - 377 15*
		Shotley Bridge 90 0
		Leadgate depôt 6 0
		Broomsiding - 3 0
		Washington - 24 0 665 15 665 15
WHITEHAVEN Ore	-	Newcastle District, viz. —
		Consett - 13,766 11
٠,		Wallsend - 655 6
	1	Birtley - 1,539 8
		Shotley Bridge 11 12 15,972 17
Ditto	-	Stockton District, viz.—
		Stockton - 1,667 13
		Middlesbro' - 8,340 14 10,008 7
Ditto	-	Darlington District, viz
		Darlington 1,430 9 27,411 13
ULVERSTONE Ore,	viâ	Newcastle District, viz.—
Morecombe.		Consett 1,061 19
Ditto	-	Hartlepool District, viz.—
×		West Hartlepool 185 9
Ditto	-	Stockton District, viz
		Middlesbro' - 4,800 19
		Eston - 3,113 1
		Port Clarence 98 19
1		Norton - 186 14
		North Shore, (Stockton.) 939 1
		Cargo Fleet - 329 10 8,368 4
Ditto-	_	Darlington District, viz.—
S. Commence		Towland - 539 6
		Etherley - 5,273 17 5,813 3 15,428 15
81		Total quantity conveyed 251,656 6

^{*} Of this quantity 277 tons 15 cwt, were received at Gateshead wharf from Scotland.

Mineral Statistics for 1858, pub 1859

from http://pubs.bgs.ac.uk/publications.html?pubID=B02451



GEOLOGICAL SURVEY

OF

GREAT BRITAIN,

AND OF THE

MUSEUM OF PRACTICAL GEOLOGY.

MINING RECORDS.

MINERAL STATISTICS

OF THE

UNITED KINGDOM OF GREAT BRITAIN AND IRELAND
For the Year 1858.

(PART I.)

BY

ROBERT HUNT, F.R.S., KEEPER OF MINING RECORDS.

PUBLISHED BY ORDER OF THE LORDS COMMISSIONERS OF HER MAJESTY'S TREASURY.

LONDON:

PRINTED FOR HER MAJESTY'S STATIONERY OFFICE:

PUBLISHED BY

LONGMAN, BROWN, GREEN, LONGMANS, & ROBERTS.

1859.

Weardale blast furnaces in 1858, pub 1859

IRON MANUFACTURE RETURNS

33

1858.

IRON MANUFACTURE.

ENGLAND.

Details of the Number of Blast Furnaces in Blast, and of the Quantities of Pig Iron made in the respective Iron-making Counties.

NORTHUMBERLAND.

TOTAL NUMBER OF FURNACES IN BLAST 6.

No.	Names of Works.			Owners.		Furnaces built.	Furnaces in blast.	Furnaces in blast in District.
				NORTHUMBERLANI	D.			
1	Bedlington	-	-	Bedlington Iron Company		2	0	
2	Brinkburn	23	-	Brinkburn Iron Company	-	2 2 1	0	
3	Haltwhistle	-	-	Joseph Beasley, jun			0	
4	Hareshaw	-	-	Hareshaw Iron Company	-	3	0	i .
5	Leamington	-	-	Tyne Iron Company*-	-	2 5	0 0 0 0 2 3	
6	Walker - Wallsend or	-	-	Losh, Wilson, and Bell†	-	5	3	
7	Main -	Ty	- }	Palmer and Co	-	2	0	
8	Wylam -	-	-	Bell, Brothers	-	1	1	
						18	6	6

Pig Iron.

Total Produce of Northumberland

- 45,312 Tons.

DURHAM.

TOTAL NUMBER OF FURNACES IN BLAST 44.

1	Birtley	-	Birtley Iron Company - 1	3	2	Ĕ
2 3	Bradley (Shoti	ley }	Derwent Iron Co	4	4	
3	Clarencet -	-	Bell, Brothers	5	5	
4 5	Consett§	-	Derwent Iron Company -	5 7 7 3	5 5 6 2	
5	Crook Hall -	-	Do	7	6	
6	Darlington -	- 1	South Durham Iron Company	3	2	
7	Stockton -	-	Holdsworth, Bennington,			
			Byers, and Co	3	2	
3	Witton Park as Etherley -	nd }	Bolckow and Vaughan -	4	4	
)	Felling		H. L. Pattinson and Co	2	2	
0	Jarrow¶	- 1	Palmer and Co	2 4	3	
1	Norton	-	Warners, Lucas, and Barrett	3	2	
2	Stanhope	2	Weardale Iron Co	1	2 3 2 0 5	
3	Towlaw	-	Do	5	5	
4	Washington** -	-	Washington Iron Co	1	1	
5	Weartt	-	Bells, Hawkes, and Co	1	1	
				53	44	44

Pig Iron.

Total Produce of Durham - - 265,184 Tons.

- * 1 only in blast part of the year.
- † 4 furnaces were in blast for 6 months, and 2 only for the remainder of the year.
- \$3 only in blast for 10 months.
- § At the commencement of the year 4 furnaces were in blast; in May 5, and from May to December 6 furnaces.
- At Stockton a third furnace was blown in, in December.
- ¶ 2 furnances in blast 5 months, 1 furnace 4 months,
- * In blast 4 months. †† Only blown in at the end of the year.

F Z

Durham iron ore record (p.79) in 1858, pub 1859

IRON ORE RETURNS.

79

NORTHUMBERLAND AND DURHAM.

District of Mine.	Character of Ore.	Quantity in Tons.	Value.
Weardale and Newcastle District Newcastle District	Brown Hæmatite and Argillaceous Carbon- ate Ditto	Tons. cwts. qr. 19,740 0 0 1,184 13 0	£ s. d. 8,883 O O
METHORISE DISTRICT	2	20,924 13 0	9,416 0 6

IRON ORE Distributed by North-eastern Railway.

From	Т	a			Weight each Distri	1	Total Weight,		
	N 1 D'			wts.	Tons, C	wts.	Tons. (Cwt.	
NORTHUMBERLAND and District of Newcastle	Newcastle Dist Consett	rict,	6,662	6					
and Carlisle Railway.	Shotley		12,424		19,086	17			
	Haltwhistle Dis	trict				-50			
	Haltwhistle	-		-	653	7	19,740	4	
NEWCASTLE District -	Newcastle Dist	rict,	viz.—			77			
	Shotley	-	102	0					
	Consett	-	933	0	1				
	Leadgate	-	3	0					
	Gateshead	•	134	13					
	Whittlehead	-	12	0	1,184	13	1,184	13	

WALES, NORTH.

District or Mine.		Character of C	Quantities.			Value.			
Carnaryonshire - Flintshire	-	Brown Hæmatit Do, and A	e -	Tons. 3,590 1,050	11	0 0	£ 1,525 446		d. 0
f Brymbe	0 -	Argillaceous	-	31,435	0	0	12,574	0	0
DENBIGHSHIRE Brymbe	1 -	Do	-	17,500	0	0	7,435	0	0
Sundry Mines -	-		-	35,000	0	0	14,000	0	0
Total -	-		-	88,575	10	0	45,980	0	0

Durham iron ore record (p.77) in 1858, pub 1859

IRON ORE RETURNS.

77

The Total Iron Ore Produce in the Furness (Ulverstone) District in 1858, being

Exported by	Ulverstone Canal		-	-	Tons. 8,364	4,391	8.	0.
,,	Ulverstone and Lar		Railway	-	69,028	36,239	14	0
,,	Furness Railway	-	-	-	359,204	188,582		0
Used at Iron	Works in district	•	-	-	1,950	1,023	15	0
					438,546	230,236	13	0

RAILWAY EXPORTATION OF IRON ORE.

From	То		Weight to each District.	Total Weight,
ULVERSTONE ORE COF-	Stockton District, viz. Middlesbro' -	Tons. cwts.	Tons. ewts.	Tons. cwts
ried over the North	Stockton	408 9	1	
Eastern Railway.		1.994 14		
		127 15		
		208 8		
	Cargo Fleet -			
			7,029 10	
	Darlington District, vi	iz.:-		
		535 2		
	Etherley	2,458 1		
			2,993 3	
	Newcastle District, via	z. :—		
	Consett -		704 14	
	Midland District, viz. :	_		
	Leeds -		459 12	
				11,186 19

CUMBERLAND.

IRON ORE.

HÆMATITE IRON MINES near WHITEHAVEN in 1858.

No.	Name of Mines.	No. of Mine.	Names of Owners or Lessees
1	Agnes Pit	- 1	Fletcher, Miller and Co.
2	Birks	- 1	H. Attwood and Son.
3	Bigrigg Moor, &c	- 5	S. and J. Lindow.
4	Bigrigg	- 1	A. Hill.
5	Do	- 1	Wilsons, Peile, and Co.
6	Crowgarth	- 2	A. Hill.
7	Cleator	- 5	T. Ainsworth, and Co.
8	Eskett	- 5 - 1	R. Barker.
1 2 3 4 5 6 7 8	Do	- 1	D. and J. H. Robinson Barket, and W. Thoburn
10	Frizington Parks	- 4	Do. Do.
11	High House	- 4	S. W. Smith, and Co.
12	Jack Trees	- 1	S. and J. Lindow.
13	Knockmurton	- 1	Thomas Carmichael.
14	Langhorne	- 2	Lord Lonsdale.

Durham iron ore record (p.78) in 1858, pub 1859

78 IRON ORE RETURNS.

Hæmatite Iron Mines near Whitehaven in 1858-cont.

No.	Na	me of	f Min	e.			No. of Mine.	Names of Owners or Lessees.
15	Parkside	+	-	-		-	*5	Fisher, Dees, Fletcher and Mus- grave.
16	Todholes	2/5		-		-	1	John Stirling.
17	Woodend		-		-	-	1	H. Attwood and Son.
18	Salter -				-		1	Nieholson and Co.
19	Yatehouse			-		-	1	Fletcher, Miller and Co.
							36	

^{* 96,107} Tons of Hæmatite were produced from those Mines.

Hæmatite Iron Ore sent from the Whitehaven District in the Year 1858.

	Quantities.	Value.			
Quantity shipped at Whitehaven and at Work	Tons,	£	8.	d.	
Quantity sent from Whitehaven out of the Dis	207,256	113,990	16	0	
trict	57,040	31,372	0	0	
Quantity used at Iron Works at Cleator Moor Workington, &c.	67,248	36,986	8	0	
Total produce of the Whitehaven District -	331,544	182,349	4	0	
ALSTON MOOR—Brown Hæmatite -	17,094	5,129	2	0	
	348,638	187,478	6	0	

THE WHITEHAVEN HÆMATITE ORE was distributed as follows:-

To South W.	ALES	-	-	-	-	181,373
" STAFFORDS	HIRE A	ND NOR	TH WAI	Es by s	hip	25,207
" Do.		(do.	by	rail	3,777
" SCOTLAND				by:	ship	458
"					rail	11,910
" NEWCASTI	EAND	CLEVELA	ND Dis	triet	-	41,351
" FRANCE	-	-	-	-	-	218
CLEATOR MO	OR AND	Worki	NGTON,	&c.	-	67,248
						331,542

DISTRIBUTED by NORTH-EASTERN RAILWAY.

Fr	om		To)			Weigh eac Distr	h
WHITEHAVEN	Ore c	arried	Newcastle Distri		Tons.	Cwts.	Tons.	Cwts
by North Ea	stern Ra	ilway	Consett	-	21,324	2		
			Jarrow	-	1,149	18		
			Birtley	-	370	9	22,844	1 9
Ditto -	-	-	Stockton Distric	t, 1	iz.—			
			Stockton	-	100	15		
			Middlesbro'		302		403	3 9
Ditto -	-	-	Darlington Dist					
			Darlington	-	1,107	15	Ď in	
			Towlaw	-	149	11	1,25	6
							24,508	5 4

Mineral Statistics for 1859, pub 1860

from http://pubs.bgs.ac.uk/publications.html?pubID=B02453

MEMOIRS

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02

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Weardale blast furnaces in 1859, pub 1860

70

IRON MANUFACTURE RETURNS.

IRON MANUFACTURE.

ENGLAND.

Details of the Number of BLAST FURNACES in Blast, and of the Quantities of Pig Iron made, in the respective Iron-making Counties.

NORTHUMBERLAND.

TOTAL NUMBER OF FURNACES IN BLAST, 6.

No.	Names of Works	3.	Owners.	Furnaces built.	Furnaces in blast.	Furnaces in blast in District.
1 2 3 4 5 6 7 8	Bedlington - Brinkburn - Haltwhistle - Hareshaw - Leamington Walker - Wallsend - Wylam -		NORTHUMBERLAND. Bedlington Iron Company - Brinkburn Iron Company - Joseph Beasley, jun. Hareshaw Iron Company Tyne Iron Company Losh, Wilson, and Bell Jarrow Iron Company Bell, Brothers	2 2 1 3 2 5 2	0 0 0 0 1 3 2	

PIG IRON.

Total Produce of Northumberland - 31,500 Tons.

DURHAM.

TOTAL NUMBER OF FURNACES IN BLAST, 46.

1	Birtley -	- Birtley Iron Company	-1	3	2	1
3	Bradley (Shot Bridge) -	Derwent Iron Compan	1у -	4	4	
3	Clarence* -	- Bell, Brothers -	-	5	5	
4	Consett -	- Derwent Iron Compan	yt -	5 7 7 3	5 5 6 2	1
5	Crook Hall	- Do	-	7	6	
6	Darlington -	- South Durham Iron Co	ompany	3	2	
7	Stocktont -	- Holdsworth, Benni	ngton,			
32.0	•	Byers, and Co		3	3	1
8	Witton Park a Etherley	nd Bolckow and Vaughan		4	4	
9	Felling §	- H. L. Pattinson and C	o I	2	2	-
1.)	Jarrow -	- Jarrow Iron Works		2 4 3 1 5	2 3 2 1	
11	Norton -	- Warners, Lucas, and I	Barrett	3	2	1
12	Stanhope -	- Weardale Iron Compa	ny -	1	1	
13	Towlaw -	- Do		5	5	
14	Washington	- Washington Iron Com	pany -	1	1	
15	Wear -	- Bells, Hawkes, and Co		1	1	
16	Ferry Hill	- James Morrison -	- 1	3	0	1
17	Leaham -	- Lady Londonderry		4	0	
18	Witton -	- Whitwell & Co	-	2	0	
				62	46	46

PIG IRON.

Total produce of Durham - 370,339 Tons.

* Clarence, 5 in blast for 11 months; one furnace building,
† The Derwent Iron Company had 16 furnaces in blast for the first half of 1859, and
11 the remainder of the year.

§ Felling, 2 for 11 months.

Washington, 1 for 5½ months.

Durham iron ore record (p.66) in 1859, pub 1860

IRON ORE RETURNS.

This HEMATITE ORE of Whitehaven was distributed as follows:-

					10115.
To South WALES	-	-	-	-	148,297
" STAFFORDSHIRE	AND I	VORTH V	VALES by	ship	51,332
,, Do.		lo.	by	rail -	12,555
" SCOTLAND			by	cids	6,185
" "			by	rail -	25,585
" NEWCASTLE AN	D CLE	VELAND .	District	150	77,200
" FRANCE -	-	-	3,43	•	-
IRON WORKS:					
Cleator Moor	-	-	-	-1	F0 150
Workington, &	kc.	-	-	-}	79,152
Tota	1 -	_	_	-	400,306

RAILWAY DISTRIBUTION of CUMBERLAND IRON ORE.

By NORTH-EASTERN RAILWAY.

From	То	Weight to each District.	Total Weight,
WHITEHAVEN Ore carried by North-eastern Railway	Tons. cwts. Newcastle District, viz.— Consett 48,290 3 Jarrow - 3,010 0 Birtley - 101 16 Felling - 691 15 Sunderland - 2 12 Pelaw - 79 11 Wallsend - 1,051 7	Tons. cwts.	Tons. cwts.
Ditto	Stockton District, viz.— Stockton - 1,104 7	00,221	
Ditto	Middlesbro' - 82 8 Darlington District, viz.— Darlington - 5,629 13	1,186 15 5,629 13	

By NEWCASTLE AND CARLISLE RAILWAY.

From	То	Weight.	Ton.
WHITEHAVEN and ALSTON MOOR	Northumberland Iron Furnaces		78,378

NORTHUMBERLAND AND DURHAM.

District of Mine.	Character of Ore.	Quantity in Tons.	Value.		
Weardale and Newcastle	Brown Hæmatite and Argillaceous Car-	Tons. cwts. qrs.	£ s. d.		
Newcastle District	bonate Ditto	13,320 0 0	4,500 0 0		

Durham iron ore record (p.62) in 1859, pub 1860

62

IRON ORE RETURNS.

NORTH RIDING.

District o	or Min	ie.		Character of Ore.	Quanti	ty.	Money	Val	ue.
Eston Mines Hutton Low Cr Upleatham -	oss -	-	-		Tons. 638,620 217,671 265,524	16 18	£ 95,793 . 32,650 39,829	10 10	0
Normanby - Swainby - Skinningrove	-	-	-	Carbonate and	204,260 59,750 8,206	0	29,325 9,500 1,203	0	0
Port Mulgrave Staithes - Belmont, near G Rosedale Abbey		- ,-	<u> </u>	Oxide of Iron; chiefly a Carbo-{ nate of Protoxide of Iron.	101,425		16,223		0
Sleight's Bridge	-	-	-		3,823	0	675	0	0
Bird's and Birtle Mirkside -	ey_	-	-	i i	2,062	0	355	0	0
Grosmont -	-	•	-]	l) ļ	19,000	0	2,700	0	0
Sundry Mines	•	•	-]	Į (
T	otal	-	•		1,520,342	13	228,255	13	0

RAILWAY DISTRIBUTION. Carried by the North-eastern Railway.

From	То	Weight to each District,	Total Weight.
CLEVELAND District, viâ STOCKTON AND DAR- LINGTON Railway.	Tons. cwts. Newcastle District, viz.— Washington - 40,485 7 Felling - 40,352 5 Birtley - 4,552 1	Tons. ewts.	Tons. ewts.
	Gateshead - 42 18 Jarrow 6,553 12	91,986 3	
Ditto	Stockton District, viz.— Norton 53,496 14 Stockton - 31,553 13 Port Clarence -	85,050 7	177,036 10
CLEVELAND District, viâ NORTH YORKSHIRE and CLEVELAND Railway.	Stockton District, viz.— Stockton - 39,499 9		39,499 9
WHITBY District	Whitby District, viz.— Whitby Midland District, viz.— Wolverhampton 18 1	45,942 16	
	Blosewitch - 18 9 Stockton District, viz.— Middlesbro' -	36 10 31 14	46,011 0
SEABORNE. Landed at Tyne Dock -	Newcastle District, viz.—	31 11	10,011
Ditto Wearmouth Dock	Washington - 85 0 Birtley 543 0 Consett 426 13	1,054 13	1,054 13
Total -			263,601 12

Carried by the Stockton and Darlington Railway:—From
Cleveland - To
Other places - Durham Iron Works

983,582 100,173 1,083,755 0